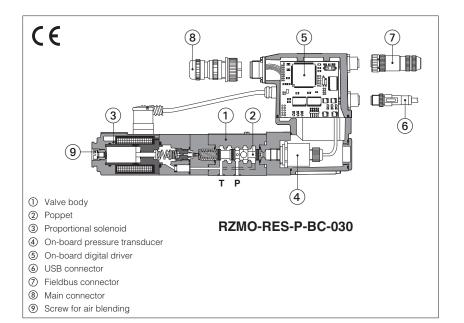


Digital proportional relief valves high performance

piloted, with on-board pressure transducer



RZMO-R, RZMO-REB, RZMO-RES

Spool type piloted digital proportional relief valves with on-board pressure transducer for pressure closed loop controls.

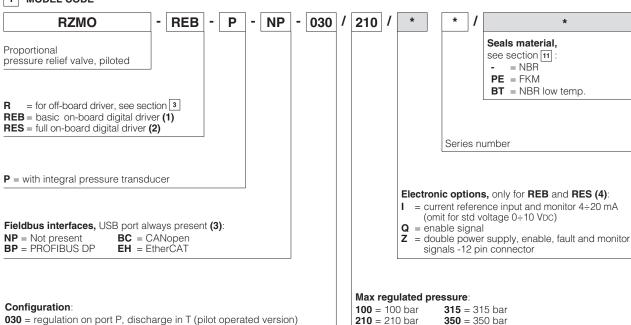
R to be coupled with off-board driver.

REB basic execution, with on-board digital driver, analog reference signals and USB port for software functional parameters setting.

RES full execution, with on-board digital driver which includes also fieldbus interface for functional parameters setting, reference signals and real-time diagnostics.

Size: 06 - ISO 4401 Max flow: 40 I/min Max pressure: 350 bar

1 MODEL CODE



030 = regulation on port P, discharge in T (pilot operated version)

(1) Only for NP

(2) Only for BC, BP, EH

(3) Omit for R execution

(4) Possible combined options: IQ, IZ

2 HYDRAULIC SYMBOLS



3 OFF-BOARD ELECTRONIC DRIVER - only for R

Drivers model	E-BM-RES	
Туре	Digital	
Format	DIN rail panel format	
Tech table	GS203	

4 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive). Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table FS900 and in the user manuals included in the E-SW-* programming software.

VALVE SETTINGS AND PROGRAMMING TOOLS

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB port to the digital driver (see table FS900) For fieldbus versions, the software permits valve's parameterization through USB port also if the driver is connected to the central machine unit via fieldbus

The software is available in different versions according to the driver's options (see table GS500):

support: NP (USB) E-SW-BASIC PS (Serial) IR (Infrared) **E-SW-FIELDBUS** support: BC (CANopen) BP (PROFIBUS DP) FH (FtherCAT) EW (POWERLINK) EI (EtherNet/IP) **EP (PROFINET)**

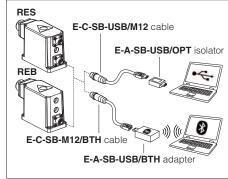
E-SW-*/PQ support: valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ)

3 = smooth

WARNING: drivers USB port is not isolated! For E-C-SB-USB/M12 cable, the use of isolator adapter is highly recommended for PC protection

WARNING: see tech table GS500 for the list of countries where the Bluetooth adapter has been approved

USB or Bluetooth connection



6 SMART TUNING

Smart tuning allows to adjust the valve dynamic response in order to match different hydraulic conditions and performance requirements.

The valve is provided with 3 factory settings for the pressure control:

- dynamic fast response time for best dynamic performances. Default factory setting for pressure valves
- balanced average response time suitable for major applications
- smooth attenuated response time for slow regulation without overshoots

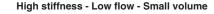
Smart tuning setting can be switched from Dynamic (default) to Balanced or Smooth via software or fieldbus; if requested, performances can be further customized directly tuning each single control parameter. For details consult related manuals E-MAN-RI-* and Quickstart, see section [21].

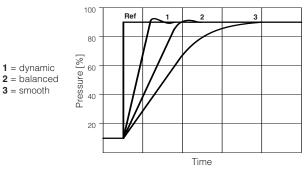
Below indications have to be considered as a general guideline, being affected by hydraulic circuit stiffness, working flow and dead volume.

1 = dvnamic

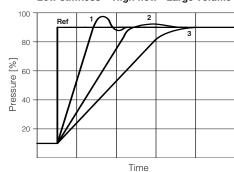
2 = balanced

3 = smooth









7 FIELDBUS - only for RES, see tech. table GS510

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These execution allow to operate the valves through fieldbus or analog signals available on the main connector.

8 GENERAL CHARACTERISTICS

Assembly position	Any position		
Subplate surface finishing to ISO 4401	Acceptable roughness index: Ra ≤ 0,8, recommended Ra 0,4 – Flatness ratio 0,01/100		
MTTFd valves according to EN ISO 13849	75 years, see technical table P007		
Ambient temperature range	R: Standard = -20° C \div +70°C /PE option = -20° C \div +70°C /BT option = -40° C \div +60°C REB, RES: Standard = -20° C \div +60°C /PE option = -20° C \div +60°C /BT option = -40° C \div +60°C		
Storage temperature range	R: Standard = -20° C ÷ $+80^{\circ}$ C /PE option = -20° C ÷ $+80^{\circ}$ C /BT option = -40° C ÷ $+70^{\circ}$ C REB, RES: Standard = -20° C ÷ $+70^{\circ}$ C /PE option = -20° C ÷ $+70^{\circ}$ C /BT option = -40° C ÷ $+70^{\circ}$ C		
Surface protection	Zinc coating with black passivation, galvanic treatment (driver housing for REB and RES)		
Corrosion resistance	Salt spray test (EN ISO 9227) > 200 h		
Compliance	CE according to EMC directive 2014/30/EU (Immunity: EN 61000-6-2; Emission: EN 61000-6-3) ROHS Directive 2011/65/EU as last update by 2015/65/EU REACH Regulation (EC) n°1907/2006		

9 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model		RZMO-*-030	
Max regulated pressure	[bar]	100; 210; 315; 350	
Max pressure at port P	[bar]	350	
Max pressure at port T	[bar]	210	
Min regulated pressure	[bar]	see min. pressure / flow diagram at section 12	
Min ÷ Max flow	[l/min]	2,5 ÷ 40	
Response time 0-100% step signal (depending on installation) (1) [ms]		≤ 45	
Hysteresis		≤0,5 [% of max pressure]	
Linearity		≤ 1,0 [% of max pressure]	
Repeatability		≤0,2 [% of max pressure]	
Thermal drift		zero point displacement < 1% at $\Delta T = 40$ °C	

Note: above performance data refer to valves coupled with Atos electronic drivers, see section 3

(1) Average response time value; the pressure variation in consequence of a modification of the reference input signal to the valve is affected by the stiffness of the hydraulic circuit: greater is the stiffness of the circuit, faster is the dynamic response, see section [8]

10 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal : +24 VDC Rectified and filtered : VRMS = 20 ÷ 32 VMAX (ripple max 10 % VPP)		
Max power consumption	R = 30 W REB , RES = 50 W		
Max. solenoid current	2,6 A		
Coil resistance R at 20°C	$3 \div 3,3 \Omega$		
Analog input signals	Voltage: range ± 10 VDC (24 VMAX tollerant) Input impedance: Ri > 50 k Ω Current: range ± 20 mA Input impedance: Ri = 500 Ω		
Monitor output	Voltage: maximum range 0 \div 10 VDC @ max 5 mA Current: maximum range 0 \div 20 mA @ max 500 Ω load resistance		
Enable input	Range: $0 \div 9$ VDC (OFF state), $15 \div 24$ VDC (ON state), $9 \div 15$ VDC (not accepted); Input impedance: Ri > 87		
Fault output	Output range: 0 ÷ 24 VDC (ON state \cong VL+ [logic power supply]; OFF state \cong 0 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)		
Pressure transducer (1)	E-ATR-8/*/I Output signal: 4 ÷ 20 mA (see tech table GS465)		
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, current control monitoring, power supplies level, pressure transducer failure		
Insulation class	H (180°) Due to the occuring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account		
Protection degree to DIN EN60529	R = IP65; REB, RES = IP66 / IP67 with mating connectors		
Duty factor	Continuous rating (ED=100%)		
Tropicalization	Tropical coating on electronics PCB		
Additional characteristics	Short circuit protection of solenoid's current supply; current control by P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply		
Communication interface	USB CANopen PROFIBUS DP EtherCAT Atos ASCII coding EN50325-4 + DS408 EN50170-2/IEC61158 EC 61158		
Communication physical layer	not insulated optical insulated optical insulated USB 2.0 + USB OTG CAN ISO11898 RS485 Fast Ethernet, insulated 100 Base TX		
Recommended wiring cable	LiYCY shielded cables, see section 18		

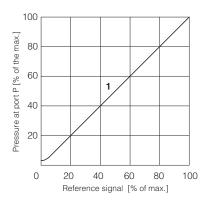
- (1) In case of pressure transducer failure, the valve's reaction can be configured through Atos E-SW software to:
 cut off the current to solenoid, therefore the regulated pressure will be reduced to minimum value (default setting)
 automatically switch the pressure control from closed loop (dynamic, balaced, smooth) to open loop, to let the valve to temporarily operate with reduced regulation accuracy

Note: a maximum time of 500 ms (depending on communication type) have be considered between the driver energizing with the 24 VDC power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

11 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

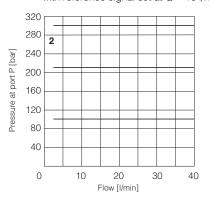
Seals, recommended fluid temperature		NBR seals (standard) = $-20^{\circ}\text{C} \div +60^{\circ}\text{C}$ (+80°C for R), with HFC hydraulic fluids = $-20^{\circ}\text{C} \div +50^{\circ}\text{C}$ FKM seals (/PE option) = $-20^{\circ}\text{C} \div +80^{\circ}\text{C}$ NBR low temp. seals (/BT option) = $-40^{\circ}\text{C} \div +60^{\circ}\text{C}$, with HFC hydraulic fluids = $-40^{\circ}\text{C} \div +50^{\circ}\text{C}$			
Recommended viscosity		20 ÷ 100 mm²/s - max allowed range 15 ÷ 380 mm²/s			
Max fluid normal operation		ISO4406 class 18/16/13 NAS1638 class 7		see also filter section at	
contamination level	longer life	ISO4406 class 16/14/11 NAS1	638 class 5	www.atos.com or KTF catalog	
Hydraulic fluid		Suitable seals type	Classification	Ref. Standard	
Mineral oils		NBR, FKM, NBR low temp.	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524	
Flame resistant without water		FKM	HFDU, HFDR	ISO 12922	
Flame resistant with water		NBR, NBR low temp.	HFC	130 12922	

1 Regulation diagrams with flow rate Q = 10 I/min

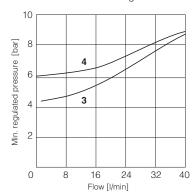


Pressure/flow diagrams 2

with reference signal set at Q = 10 l/min



3-4 Minimum pressure/flow diagrams with zero reference signal



- 3 = All the models (except /350)
- 4 = All the models (only /350)

13 ELECTRONIC OPTIONS - only for REB and RES

- This option provides 4 ÷ 20 mA current reference and monitor signals, instead of the standard 0 ÷ 10 VDC. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDc or ±20 mA It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.
- Q = This option permits to inhibit the valve function without removing the power supply to the driver. Upon disable command the current to the solenoid is zeroed and the valve's spool moves to rest position.

 The option /Q is suggested for all cases where the valve has to be frequently inhibited during the machine cycle – see 16.5 for signal spe
 - cifications
- **Z** = This option provides, on the 12 pin main connector, the following additional features:

Fault output signal - see 16.6

Enable input signal - see above option /Q

Power supply for driver's logics and communication - see 16.2

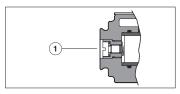
POSSIBLE COMBINED OPTIONS

Electronics options: /IQ, /IZ

15 AIR BLEEDING

At the first valve commissioning the air eventually trapped inside the solenoid must be bled-off though the screw 1) located at the rear side of the solenoid housing.

The presence of air may cause pressure instability and vibrations.



16 POWER SUPPLY AND SIGNALS SPECIFICATIONS - only for REB and RES

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and componentshydraulics, ISO 4413).

16.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μF/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers. In case of separate power supply see 16.2.

/ A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

16.2 Power supply for driver's logic and communication (VL+ and VL0) - only for /Z option

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000 μ F/40 V capacitance to single phase rectifiers or a 4700 μ F/40 V capacitance to three phase rectifiers. The separate power supply for driver's logic on pin 9 and 10, allow to remove solenoid power supply from pin 1 and 2 maintaining active

the diagnostics, USB and fieldbus communications.

A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

16.3 Pressure reference input signal (P_INPUT+)

The driver controls in closed loop the current to the valve pressure proportionally to the external reference input signal. Reference input signal is factory preset according to selected valve code, defaults are 0 ÷ 10 VDC for standard and 4 ÷ 20 mA for /I option. Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDc or ± 20 mA. Drivers with fieldbus interface (BC, BP, EH) can be software set to receive reference signal directly by the machine control unit (fieldbus reference).

Analog reference input signal can be used as on-off commands with input range 0 ÷ 24 VDC.

16.4 Pressure monitor output signal (P_MONITOR)

The driver generates an analog output signal proportional to the actual pressure of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference).

Monitor output signal is factory preset according to selected valve code, defaults settings are 0 ÷ 10 VDC for standard and 4 ÷ 20 mA for /I option.

Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of 0 ÷10 VDC or 0 ÷ 20 mA.

16.5 Enable input signal (ENABLE) - not for standard

To enable the driver, supply a 24 Vpc on pin 3 (pin C): Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition does not comply with norms IEC 61508 and ISO 13849. Enable input signal can be used as generic digital input by software selection.

16.6 Fault output signal (FAULT) - only for /Z option

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal broken for 4 ÷ 20 mA input, etc.). Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC. Fault status is not affected by the Enable input signal.

17 ELECTRONIC CONNECTIONS

17.1 Main connector signals - 7 pin (A1) Standard and /Q option - for REB and RES

PIN	Standard	/Q	TECHNICAL SPECIFICATIONS	NOTES
Α	V+		Power supply 24 Vpc	Input - power supply
В	V0		Power supply 0 Vpc	Gnd - power supply
С	AGND		Analog ground	Gnd - analog signal
	ENABLE		Enable (24 Vpc) or disable (0 Vpc) the driver, referred to V0	Input - on/off signal
D	P_INPUT+		Pressure reference input signal: ±10 Vpc / ±20 mA maximum range Defaults are 0 ÷ 10 Vpc for standard and 4 ÷ 20 mA for /I option	Input - analog signal Software selectable
Е	INPUT-		Negative reference input signal for P_INPUT+	Input - analog signal
F	P_MONITOR referred to: AGND V0		Pressure monitor output signal: $0 \div 10 \text{ Vpc}$ / $0 \div 20 \text{ mA}$ maximum range Defaults are $0 \div 10 \text{ Vpc}$ for standard and $4 \div 20 \text{ mA}$ for /I option	Output - analog signal Software selectable
G	EARTH		Internally connected to driver housing	

17.2 Main connector signals - 12 pin (A2) /Z option - for REB and RES

PIN	/Z	TECHNICAL SPECIFICATIONS	NOTES
1	V+	Power supply 24 Vpc	Input - power supply
2	V0	Power supply 0 Vpc	Gnd - power supply
3	ENABLE	Enable (24 Vpc) or disable (0 Vpc) the driver, referred to VL0	Input - on/off signal
4	P_INPUT+	Pressure reference input signal: ± 10 Vpc / ± 20 mA maximum range Defaults are 0 \div 10 Vpc for standard and 4 \div 20 mA for /I option	Input - analog signal Software selectable
5	INPUT-	Negative reference input signal for INPUT+	Input - analog signal
6	P_MONITOR	Pressure monitor output signal: $0 \div 10 \text{ Vpc} / 0 \div 20 \text{ mA}$ maximum range, referred to VL0 Defaults are $0 \div 10 \text{ Vpc}$ for standard and $4 \div 20 \text{ mA}$ for /I option	Output - analog signal Software selectable
7	NC	Do not connect	
8	NC	Do not connect	
9	VL+	Power supply 24 Vpc for driver's logic and communication	Input - power supply
10	VL0	Power supply 0 Vpc for driver's logic and communication	Gnd - power supply
11	FAULT	Fault (0 Vpc) or normal working (24 Vpc), referred to VL0	Output - on/off signal
PE	EARTH	Internally connected to driver housing	

(C1)

2 **NC**

5

PIN SIGNAL

CAN_H

CAN_L

CAN_SHLD Shield

Note: do not disconnect VL0 before VL+ when the driver is connected to PC USB port

17.3 Communication connectors - for REB (B) and RES (B) - (C)

В	B USB connector - M12 - 5 pin always present		
PIN	SIGNAL	TECHNICAL SPECIFICATION (1)	
1	+5V_USB	Power supply	
2	ID	Identification	
3	GND_USB	Signal zero data line	
4	D-	Data line -	
5	D+	Data line +	

C2	BP fieldbus execution, connector - M12 - 5 pin (2)		
PIN	SIGNAL TECHNICAL SPECIFICATION (1)		
1	+5V	+5V Termination supply signal	
2	LINE-A Bus line (high)		
3	DGND Data line and termination signal zero		
4	LINE-B Bus line (low)		
5	SHIELD		

(1) Shield connection on connector's housing is recommended

©3 ©4 EH fieldbus execution, connector - M12 - 4 pin (2) PIN SIGNAL TECHNICAL SPECIFICATION (1) 1 TX+ Transmitter 2 RX+ Receiver 3 TX- Transmitter 4 RX- Receiver

BC fieldbus execution, connector - M12 - 5 pin (2)

TECHNICAL SPECIFICATION (1)

NC do not connect

CAN_GND Signal zero data line

Bus line (high)

Bus line (low)

(2) Only for RES execution

Housing SHIELD

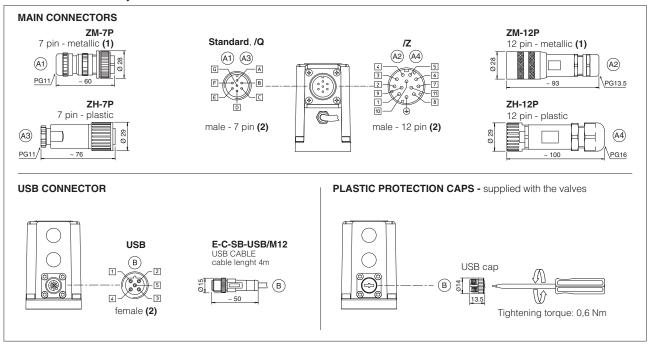
17.4 Solenoid connection - only for R

PIN	SIGNAL	TECHNICAL SPECIFICATION	Connector code 666
1	COIL	Power supply	250
2	COIL	Power supply	
3	GND	Ground	

17.5 Pressure transducer connection - only for R

PIN	SIGNAL	TECHNICAL SPECIFICATION	Connector code ZBE-08
1	V+	Power supply	
2	NC	Not connected	2 1
3	TR	Output signal 4 ÷ 20 mA	
4	NC	Not connected	3 4
5	NC	Not connected	5

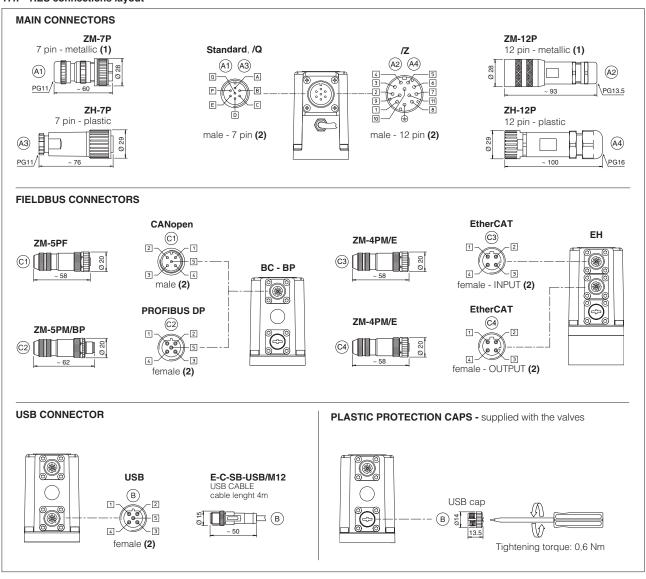
17.6 REB connections layout



(1) Use of metallic connectors is strongly recommended in order to fulfill EMC requirements (2) Pin layou

(2) Pin layout always referred to driver's view

17.7 RES connections layout



18 CONNECTORS CHARACTERISTICS - to be ordered separately

18.1 Main connectors - 7 pin - for REB and RES

CONNECTOR TYPE	POWER SUPPLY	POWER SUPPLY
CODE	A1 ZM-7P	(A3) ZH-7P
Туре	7pin female straight circular	7pin female straight circular
Standard	According to MIL-C-5015	According to MIL-C-5015
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG11	PG11
Recommended cable	LiYCY 7 x 0,75 mm² max 20 m (logic and power supply) or LiYCY 7 x 1 mm² max 40 m (logic and power supply)	LiYCY 7 x 0,75 mm² max 20 m (logic and power supply) or LiYCY 7 x 1 mm² max 40 m (logic and power supply)
Conductor size	up to 1 mm ² - available for 7 wires	up to 1 mm ² - available for 7 wires
Connection type	to solder	to solder
Protection (EN 60529)	IP 67	IP 67

18.2 Main connectors - 12 pin - for REB and RES

CONNECTOR TYPE	POWER SUPPLY	POWER SUPPLY			
CODE	(A2) ZM-12P	(A4) ZH-12P			
Туре	12pin female straight circular	12pin female straight circular			
Standard	DIN 43651	DIN 43651			
Material	Metallic	Plastic reinforced with fiber glass			
Cable gland	PG13,5	PG16			
Recommended cable	LiYCY 12 x 0,75 mm² max 20 m (logic and power supply)	LiYCY 10 x 0,14mm ² max 40 m (logic) LiYY 3 x 1mm ² max 40 m (power supply)			
Conductor size	0,5 mm² to 1,5 mm² - available for 12 wires	0,14 mm² to 0,5 mm² - available for 9 wires 0,5 mm² to 1,5 mm² - available for 3 wires			
Connection type	to crimp	to crimp			
Protection (EN 60529)	IP 67	IP 67			

18.3 Fieldbus communication connectors - only for RES

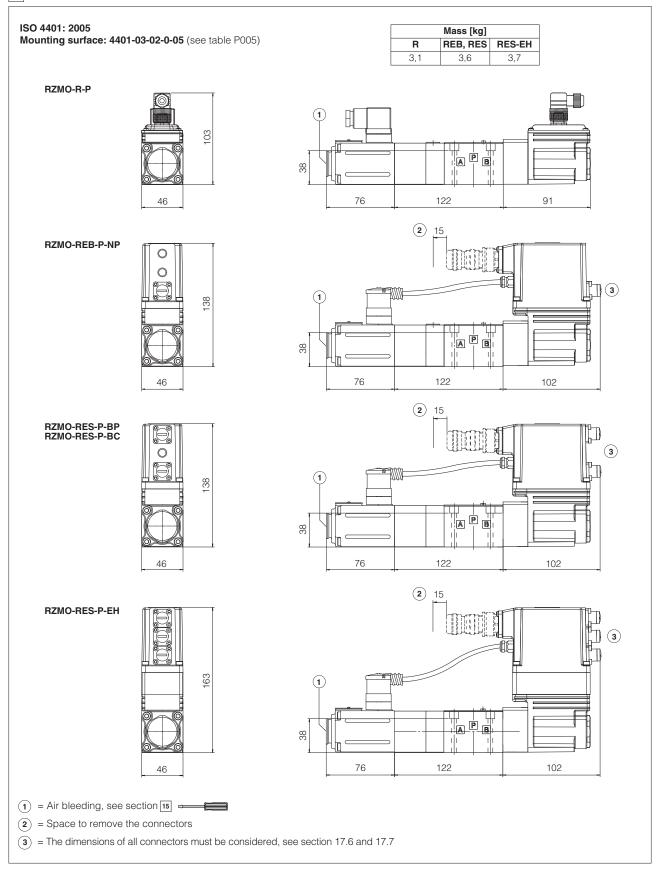
CONNECTOR TYPE	BC CAN	open (1)	BP PROFIBUS DP (1)		EH EtherCAT (2)	
CODE	©1) ZM-5PF	©2 ZM-5PM	C1 ZM-5PF/BP	©2 ZM-5PM/BP	C1 C2	ZM-4PM/E
Туре	5 pin female straight circular	5 pin male straight circular	5 pin female straight circular	5 pin male straight circular		4 pin male straight circular
Standard	M12 coding A –	IEC 61076-2-101	M12 coding B – IEC 61076-2-101		M12 coding D – IEC 61076-2-101	
Material	Metallic		Metallic		Metallic	
Cable gland	Pressure nut - cab	le diameter 6÷8 mm	Pressure nut - cable diameter 6÷8 m		Pressure nut - cable diameter 4÷8 mm	
Cable	CANbus Standard (DR 303-1)		PROFIBUS DP Standard		Ethernet standard CAT-5	
Connection type	screw	terminal	screw terminal		terminal block	
Protection (EN 60529)	IP67		IP 67		IP 67	

⁽¹⁾ E-TRM-** terminators can be ordered separately - see tech table ${\bf GS500}$

(2) Internally terminated

19 FASTENING BOLTS AND SEALS





21 RELATED DOCUMENTATION

FS001	Basics for digital electrohydraulics	P005	Mounting	surfaces for electrohydraulic valves	
FS900	Operating and maintenance information for proportional valves		Quickstart for REB valves commissioning		
GS203	E-BM-RES digital driver	QF400	Quicksta	rt for RES valves commissioning	
GS500	Programming tools	E-MAN-	BM-RES	RES user manual (off-board)	
GS510	Fieldbus	E-MAN-	RI-REB	REB user manual	
K800	Electric and electronic connectors	E-MAN-	RI-RES	RES user manual	